

Basco Autoguard Two Pack Acrylic Finishes BAA 1

Product Description: Basco Autoguard Two Pack Acrylic is a two component Acrylic/Isocyanate paint system which gives an excellent high gloss retention, very good weather resistance and chemical resistance, flexibility and hard film. Basco Autoguard Two Pack Acrylic is designed for refinishing of automotive vehicles in general, for line finishing of commercial vehicles or whenever a high quality finish is required.

Finish: High Gloss. Gloss @ 90% to 95% at 20° on Gloss Metre.

Application: Mainly by spraying. Recommended spraying pressure @ 45-55 p.s.i

Thinning: Use Basco Two Pack Acrylic Thinner only.

Drying Time: Touch dry in 1 hour. Recoatable after 2 hours. Full cure after 5 days.

Cleaning: Clean equipment with Two Pack Acrylic Thinner immediately.

Colour: As requested

Priming: Recommended primer is Basco Autoguard Two Pack Acrylic Primer. However Basco Autoguard Cellulose Primer Surfacer can also be used.

Polishing: Polishing not necessary. If need arises it could be done after 14 days.

Pack Sizes: ½ litre, 1 litre, 4 litre

SPECIFICATIONS

Surface Preparation: All surfaces to be painted must be dry, clean and free from rust, dirt, oil, grease or any other contaminants. Surface should be primed appropriately. In case of previously painted surfaces ensure that all loose or flaking materials are completely removed prior to painting.

Directions for Use: Before use, mix 4 parts of Basco Autoguard Two Pack Acrylic Enamel with 1 part of Basco Autoguard Two Pack Acrylic Hardener, by volume. Adjust the mixture to a suitable spraying viscosity with Basco Two Pack Acrylic Thinner. Mixing Ratio 4:1:1 (paint, hardener, thinner)

Recommended spraying viscosity is 26-28 seconds B4 cup @ 25°C

Apply 2-3 coats at intervals of 5-10 minutes. When air dried, the finish is free to be handled after 1 hour and recoatable after 24 hours. The application may also be low baked for 1 hour at 70°C to 80°C after 5 days. To enhance higher gloss, Basco Autoguard Two Pack Acrylic Clear may be added to mixing of final coat or sprayed onto surface after final colour coat within 20minutes.

Caution

- Spray in well ventilated areas only.
- Wear eye goggles and protective clothing when spraying Basco Autoguard Two Pack Acrylics.
- Do not use or keep near naked flame. **INFLAMMABLE.**
- Avoid contact with skin and eyes.