



Duracoat High Gloss Enamel DDG 2

Product Description:

Duracoat High Gloss Enamel is based on high quality oil-modified alkyd resin and is pigmented with selected light-fast pigments and mineral fillers. Duracoat High Gloss Enamel is the second quality gloss finish.

Finish:

Full gloss

Application:

Apply by brush, roller or spray

Thinning:

Duracoat High Gloss Enamel is supplied ready for use. If any thinning is required, use Duracoat White Spirit.

Drying Time:

Dust free 2-4 hours, Recoatable in 24 hours under normal weather conditions.

Cleaning:

Clean equipment with Duracoat White Spirit.

Colour Range:

Available in a wide range of colours from Duracoat Colour Card, Duracoat Classic and Colour Plus fandecks.

Spread Rate:

14 to 16 sq.m/litre depending on surface texture and porosity

Pack Sizes:

1 litre, 4 litres, 20 litres

Specifications:

All surfaces must be clean, dry and free from grease or rust. All loose and flaking paint or powdery materials must be removed completely. Using the recommended primers/undercoats and sanding the surface prior to painting will ensure a smooth high gloss finish.

New Wood Surfaces:

Apply one coat of Duracoat Aluminium or White Wood Primer; allow to 24 hours drying time before applying one coat of Duracoat Universal Undercoat (white or suitable colour to

match the finish coat). After allowing a further 24 hours drying time, apply one or two coats of Duracoat High Gloss Enamel at 24-hour intervals.

New Metal Surfaces:

Depending on the nature of the metal, prime with Duracoat Matt Redoxide or Zinc Chromate Primer prior to applying Duracoat Universal Undercoat and Duracoat High Gloss Enamel as above.

Previously Painted Surfaces:

Rub down thoroughly with sandpaper and apply as in New Metal Surfaces above.

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