



DURACOAT STOVING ENAMEL DSI 8

Product Description: Duracoat Stoving Enamel is an industrial strong coating specially formulated for use on electrical and domestic appliances, steel drums, office metal furniture and other industrial items.

Finish: Gloss, Matt or as required.

Application: By spray

Thinning: Thin to spraying viscosity, about 25sec @ 25°C with Duracoat Stoving Thinner.

Drying Time: After spraying allow 5 minutes for flash off before baking. Stove for 15 min at 170°C, or 20min at 150°C, or as specified.

Cleaning: Clean all equipment with Duracoat Stoving Thinner.

Colour Range: To order

Spread Rate: At 25 microns film thickness, spreading rate is 16-18 sq. mts. per litre

Pack Sizes: 1 litre, 4 litres, 20 litres, 200 litres

SPECIFICATIONS

- All the metal surface to be sprayed must be thoroughly cleaned and rendered free from grease, moisture, rust and mill scale. Degrease the surface with strong cleaning solvent.
- Do not apply to previously painted surfaces.

Further Parameters:

Priming: Not necessary on certain surfaces. Should a primer be required, it must be a stoving system primer, in which case the primer is first applied and stoved.

Hardness: 3H, 4H or over

Solvent Resistance: Over 60 m.e.k rubs or as specified.

Cross Hatch: 100%

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