



DURACOAT STOVING ENAMEL

PRODUCTS DESCRIPTION

Duracoat Stoving Enamel is a product which is an alkyd melamine based stoving enamel suitable for the protection and beautification of primed and unprimed steel. Once baked it produces a paint film, which has excellent adhesion, mar and chemical resistance.

FEATURES

- **IDEAL FOR:** Industrial and Domestic Appliances
- Easy smooth application
- Outstanding durability

TECHNICAL DATA

FINISH: Gloss or Matt

SPREAD RATE: 16-18 Sq.Mt/ltr

COLOURS AVAILABLE: White, Black, Beige, Grey, Yellow, Blue, Green, Post Office Red, Orange, Matt Black, Metallic Aluminium

SURFACE PREPARATION

New Surfaces: Apply one to two even coats to obtain a Dry Film Thickness of 40 – 50 Microns.

New Metal Surfaces: All metal surfaces to be sprayed or dipped must be thoroughly cleaned and rendered free from grease, moisture, rust and mild scale. Degrease the surface with a strong cleaning solvent.

Priming: Not necessary on certain surfaces. Should a primer be required, it must be a stoving system primer, in which case the primer is first applied and stoved.

Please note: DO NOT apply to previously painted surfaces.

PAINT APPLICATION PROCESS

Product: Duracoat Stoving Enamel

Thinner: Duracoat Stoving Thinner

Ratio: Thin to spraying viscosity

Application: Spray

Drying Time: Touch dry: 20 minutes

Recoat: 4 hours

PRECAUTIONS

- Ensure good ventilation during application and drying.
- Store the product at ambient conditions in well ventilated locations and away from sources of ignition and fire.
- Avoid eye and skin contact. In case of eye and skin contact, wash with plenty of clean water. If symptoms persist, seek medical advise.
- Do not inhale or ingest. In case of inhalation, move to fresh air and seek medical attention if symptoms persist in both the cases.
- Use appropriate personal protective equipment.
- In high humidity areas, use of a bio wash solution is recommended to remove surface fungus growth, fungal spores, mould etc. before application of the paint system.

DISCLAIMER: The information and recommendation set forth in this Product Data Sheet are based upon tests conducted by Basco Products (K) Ltd. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Basco Products (K) Ltd. Representative to obtain the most recent Product Data Information.

KEEP OUT OF REACH OF CHILDREN
PROTECT FROM FREEZING
 REFER TO MSDS FOR ADDITIONAL HEALTH AND SAFETY INFORMATION